



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3681-1
Job Sheet 195284



Part No: D3681-1

Job Qty: 250 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 11/15/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV A IPP Rev A new issue 07-10-30 DD verified by:EC IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C
add seq 125 DD 10.05.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
125	Purchasing	250 pcs		11/15/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
130	Packaging 2-1 - Receive - B4B	250 pcs		11/15/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		



Container No: S241093



Part: D3681-1

Job No: 195284

Serial No/Batch: S241093

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/17/19

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				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
135 QC 6	250 pcs	11/15/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	DEC 19 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
140 Packaging 3-1 - Stock - B4B	250 pcs	11/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 -	

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				B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	250 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

W 2019/02/25

DAS
21
9-88

FEB 25 2020

Part Op 125 - ISSUE P/O: _____ SUPPLIER: E.T.M. INDUSTRIES INC. MANUFACTURE AS PER DWG
 Descriptions: C OF C IS REQUIRED
 140 - Identify as per dwg & Stock Location: _____ ***STOCK IN SKIDTUBE CELL***
 150 - QC21- Final Inspection - Work Order Release

L6004

Job BOM

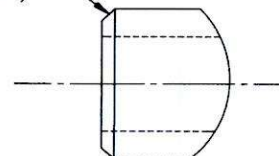
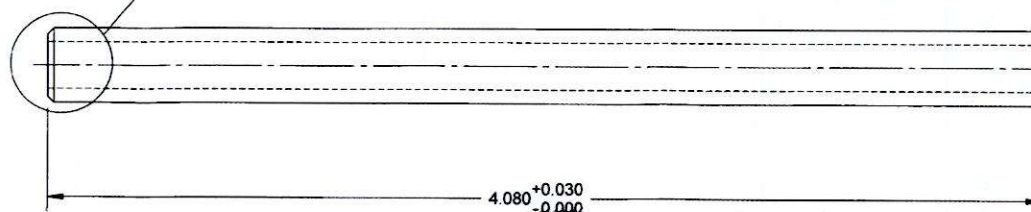
Part / Item	Component Name	Quantity	Operation	Container
D3681-1P	Spacer	250 Ea (1 ea)	125-Purchasing	S241082

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
125-Purchasing	D3681-1P	250	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.313inches $\pm$ 0.010	0.323 0.303		
2	Spacer	0.197inches $\pm$ 0.010	0.207 0.187		
3	Spacer	4.080inches + 0.030 - 0.000	4.110 4.080		
4	Spacer	0.025inches $\pm$ 0.010	0.035 0.015		
5	Spacer	45.0Degrees $\pm$ 0.5	45.5 44.5		

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DETAIL A
(SCALE 4 : 1)

RELEASED
01-11-09

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE		DC	07.11.08
REV.		DESCRIPTION	BY	DATE
DESIGN	BC	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D3681 TITLE SPACER COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		
DRAWN	SC			
CHECKED	MS			
MFG. APPR.				REV. 1
APPROVED	REP			SHEET 1 OF
DE APPR.	HA			SCALE
DATE	07.11.08			2:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043487



Supplier: ETM001-VC
E.T.M. Industries Inc.
310 Hall Avenue, Box 610
Renfrew
ON
K7V 4E7 Canada
Phone: 613-432-6136
Fax: 613-432-8212

PO No: POHB043487
PO Date: 5/17/19
Due Date: 5/15/20
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

				Special Comments:										
				Items										
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195270	D2579P				Crossbolt Spacer : as per Dwg D2579 RevE	Received	-	9/6/19	50 Ea	50 Ea	0 Ea	\$2.90/Ea	\$0.00
2	195283	D2579P				Crossbolt Spacer : as per Dwg D2579 RevE	Received	-	11/15/19	50 Ea	50 Ea	0 Ea	\$2.90/Ea	\$0.00
3	195294	D2579P				Crossbolt Spacer : as per Dwg D2579 RevE	Firmed	-	2/14/20	50 Ea	0 Ea	50 Ea	\$2.90/Ea	\$145.00
4	195305	D2579P				Crossbolt Spacer : as per Dwg D2579 RevE	Firmed	-	5/15/20	50 Ea	0 Ea	50 Ea	\$2.90/Ea	\$145.00
5	195271	D3681-1P				Spacer : as per Dwg D3681-1 RevA	Received	-	9/6/19	250 Ea	250 Ea	0 Ea	\$3.75/Ea	\$0.00
6	195284	D3681-1P				Spacer : as per Dwg D3681-1 RevA	Firmed	-	11/15/19	250 Ea	0 Ea	250 Ea	\$3.75/Ea	\$937.50
X250 DEC 17 2019														

X250

DEC 17 2019

DP

Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



PURCHASE ORDER

POHB043487



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit	Price (CAD)	Extended Price
40	195314	D4720-1P				Spacer : as per Dwg D4720-1 RevB	Firmed	-	5/15/20	250 Ea	0 Ea	250 Ea	\$3.00/Ea		\$750.00
41	195281	D4686-1P	D4686 B			Spacer : as per Dwg D4686-1 RevB	Received	-	9/6/19	75 Ea	75 Ea	0 Ea	\$3.75/Ea		\$0.00
42	195293	D4686-1P	D4686 B			Spacer : as per Dwg D4686-1 RevB	Firmed X75	-	11/15/19	75 Ea	0 Ea	75 Ea	\$3.75/Ea		\$281.25
															NOV 13 2019
43	195304	D4686-1P	D4686 B			Spacer : as per Dwg D4686-1 RevB	Firmed	-	2/14/20	75 Ea	0 Ea	75 Ea	\$3.75/Ea		\$281.25
44	195315	D4686-1P	D4686 B			Spacer : as per Dwg D4686-1 RevB	Firmed	-	5/15/20	75 Ea	0 Ea	75 Ea	\$3.75/Ea		\$281.25
45	203238	D4686-1P	D4686 B			Spacer : as per Dwg D4686-1 RevB	Firmed X75	-	11/14/19	75 Ea	0 Ea	75 Ea	\$0.01/Ea		\$0.75
															NOV 13 2019
Line Item Note NO CHARGE REPLACEMENT LINE FOR LINE 41 (DEFECTIVE)															
Grand Total: \$14,519.75															

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/13/19 11:48 AM dart.lussier.patrick

Pack List

Number: 145300

Date: 12-Dec-19

To

DART AEROSPACE
1270 ABERDEEN STREET
dbates@dartaero.com
HAWKESBURY, ON K6A 1K7
Canada

Ship To

Patrick Lussier
DART AEROSPACE
1270 ABERDEEN STREET
dbates@dartaero.com
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-5246

Ph: 613-632-5200

Fax: 613-632-5246

Terms		Ship Via	
Net 30 days			
Quantity	Description		
250 each	Part: D3681-1P SPACER SO: 25664 **lot #107183	Rev: A	PO: POHB043487 Line: 7
CERTIFICATE OF COMPLIANCE: "I hereby certify that the material described above is in conformance with applicable physical and dimensional specifications; that it was manufactured in accordance with applicable process specifications; and has been inspected to verify conformance to those specifications."  APPROVED SIGNATORY (QUALITY ASSURANCE) RECEIVED DEC 16 2019 DART AEROSPACE LTD.			